

FIG. 1

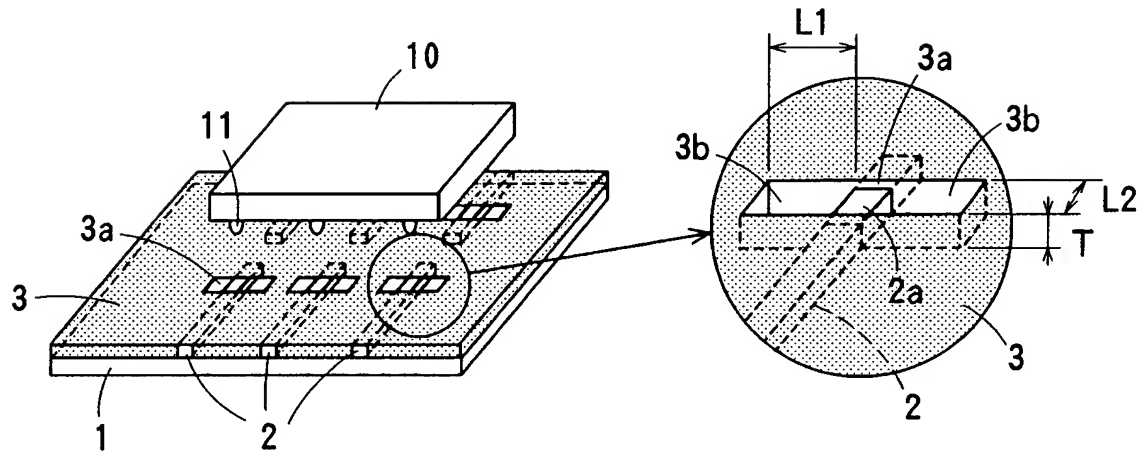


FIG. 2

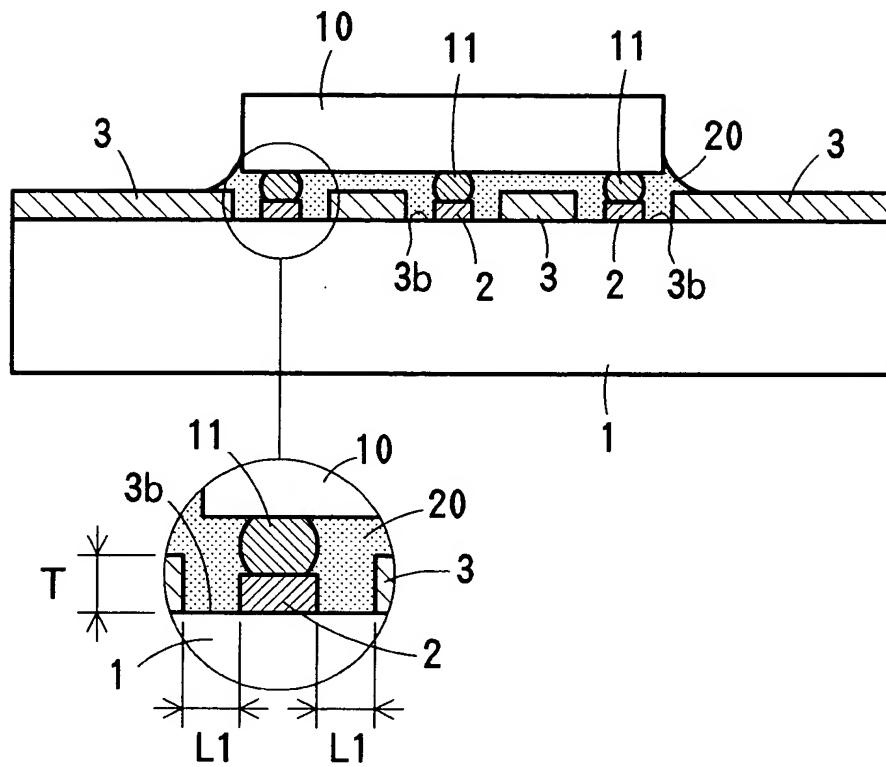


FIG. 3A

STATE OF OCCURRENCE OF VOIDS (VISCOSITY: 0.4 Pa·s)

LONGITUDINAL LENGTH (L1)	INSULATOR THICKNESS (T)		OCCURRENCE OF VOIDS
(L1)	(T)	L1 / T	
30 $\mu$ m	30 $\mu$ m	1.00	VOIDS OCCURRED
50 $\mu$ m	30 $\mu$ m	1.67	VOIDS OCCURRED
60 $\mu$ m	30 $\mu$ m	2.00	NO VOID
70 $\mu$ m	30 $\mu$ m	2.33	NO VOID
90 $\mu$ m	30 $\mu$ m	3.00	NO VOID
30 $\mu$ m	50 $\mu$ m	0.60	VOIDS OCCURRED
50 $\mu$ m	50 $\mu$ m	1.00	VOIDS OCCURRED
70 $\mu$ m	50 $\mu$ m	1.40	VOIDS OCCURRED
90 $\mu$ m	50 $\mu$ m	1.80	VOIDS OCCURRED
100 $\mu$ m	50 $\mu$ m	2.00	NO VOID
120 $\mu$ m	50 $\mu$ m	2.40	NO VOID
150 $\mu$ m	50 $\mu$ m	3.00	NO VOID

STATE OF OCCURRENCE OF VOIDS (VISCOSITY: 7.3 Pa·s)

FIG. 3B

LONGITUDINAL LENGTH (L1)	INSULATOR THICKNESS (T)		OCCURRENCE OF VOIDS
(L1)	(T)	L1 / T	
30 $\mu$ m	30 $\mu$ m	1.00	VOIDS OCCURRED
50 $\mu$ m	30 $\mu$ m	1.67	VOIDS OCCURRED
60 $\mu$ m	30 $\mu$ m	2.00	NO VOID
70 $\mu$ m	30 $\mu$ m	2.33	NO VOID
90 $\mu$ m	30 $\mu$ m	3.00	NO VOID

FIG. 4

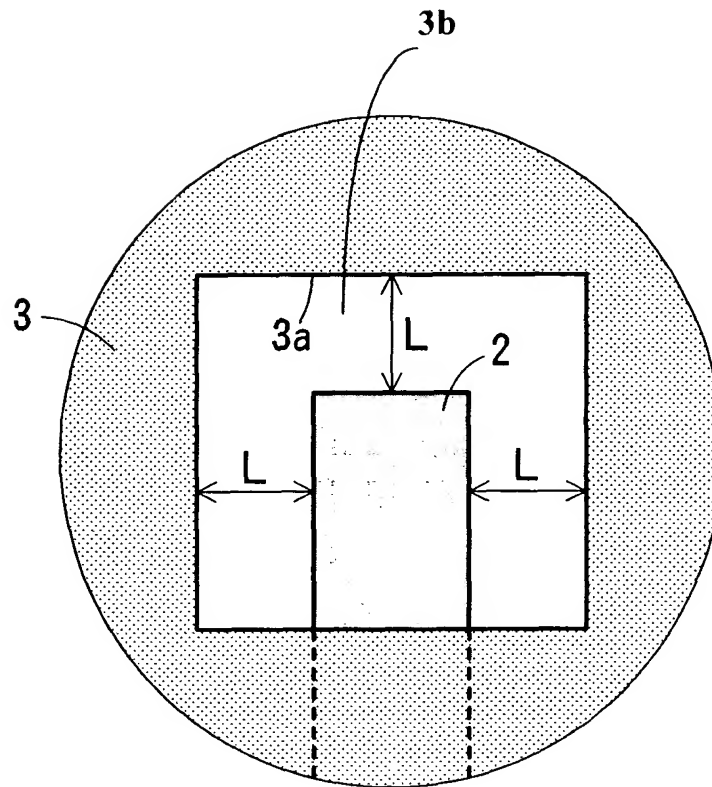


FIG. 5

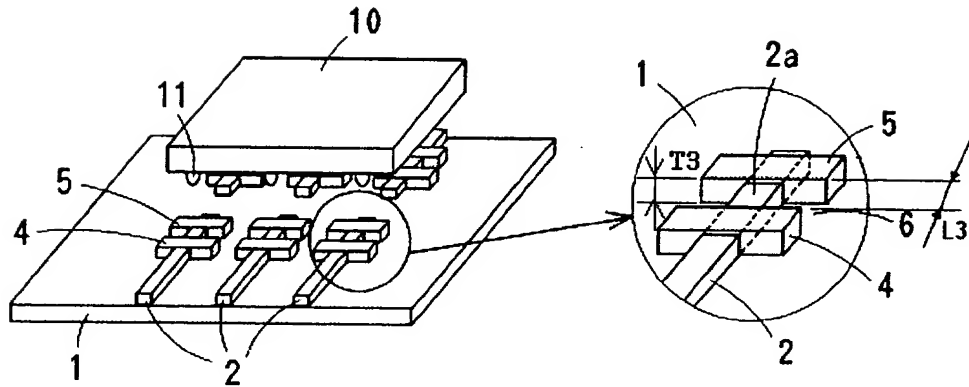


FIG. 6

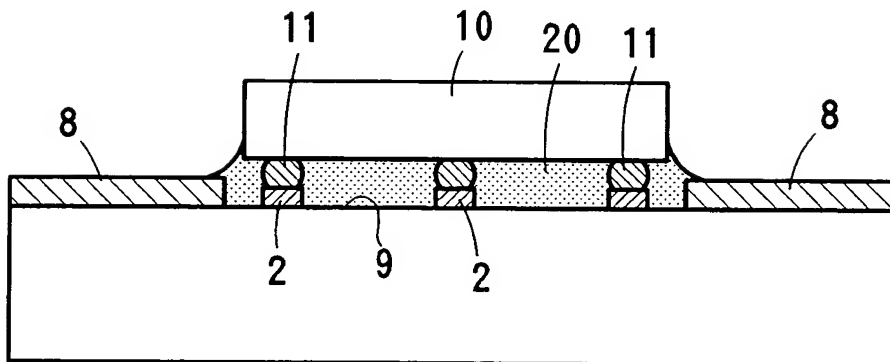


FIG. 7

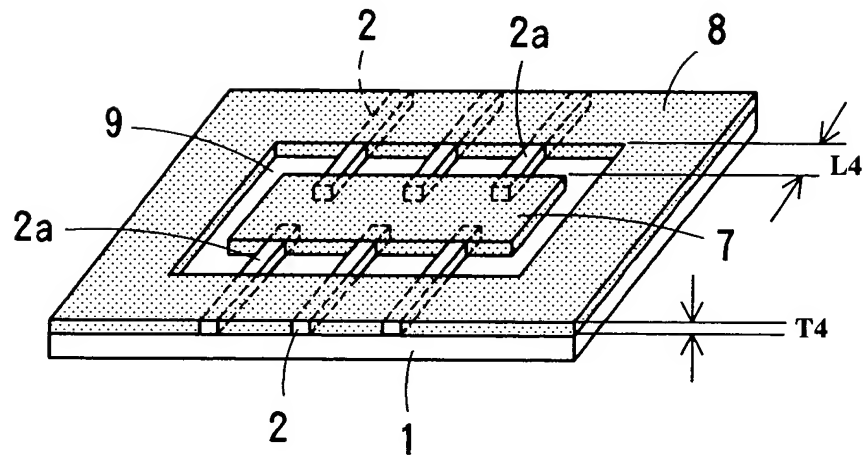


FIG. 8 PRIOR ART

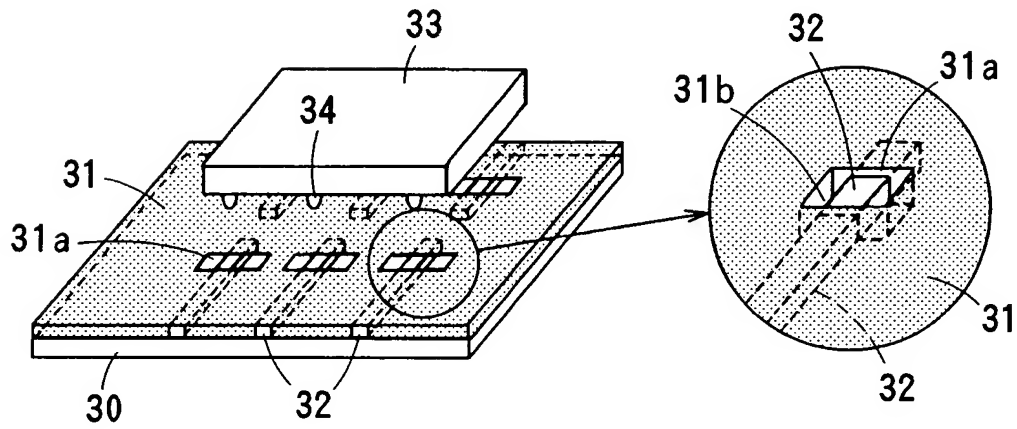




FIG. 9 PRIOR ART

